

## Exaton 22.11.L

Exaton 22.11.L is a chromium-nickel strip electrode used for electro-slag welding (ESW) to deposit a single layer overlay of corrosion resistant alloy of 19%Cr/9%Ni composition on carbon- and low alloyed steels. It can also be combined with 19.9.L for surfacing of two layer overlays.

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| <b>Классификации</b> | SFA/AWS A5.9 : EQ(309L)<br>EN ISO 14343-A : B 22 11 L |
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### Хим. состав проволоки

| C       | Mn  | Si  | S       | P       | Ni   | Cr | Mo    | Cu    | Ferrite FN |
|---------|-----|-----|---------|---------|------|----|-------|-------|------------|
| <=0.015 | 1.8 | 0.2 | <=0.020 | <=0.020 | 11.5 | 21 | <=0.3 | <=0.1 | 13         |